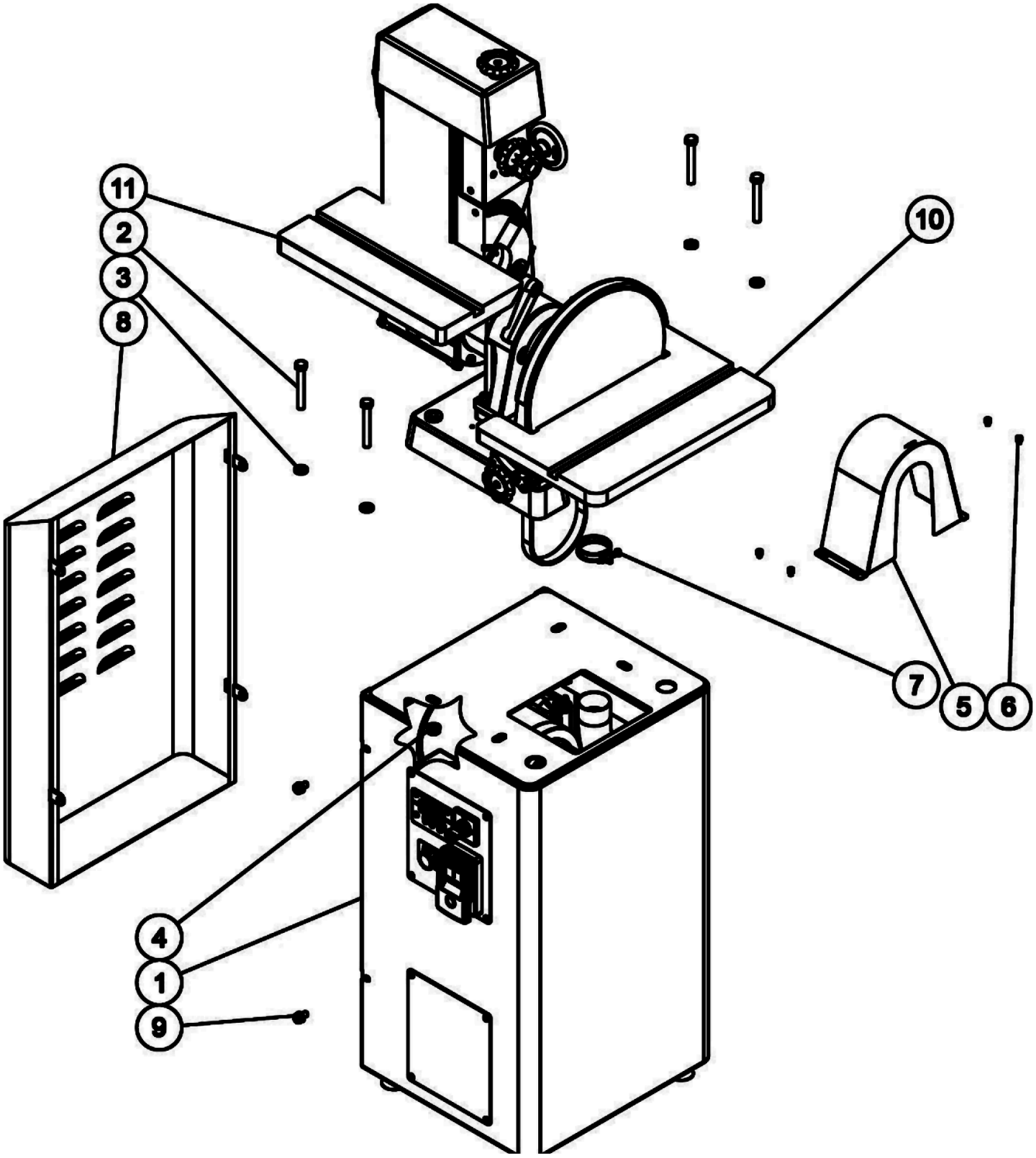
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Diagram A - Overall assembly

Original JET assemblies and replacement parts



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Parts List A - Overall assembly

Original JET assemblies and replacement parts

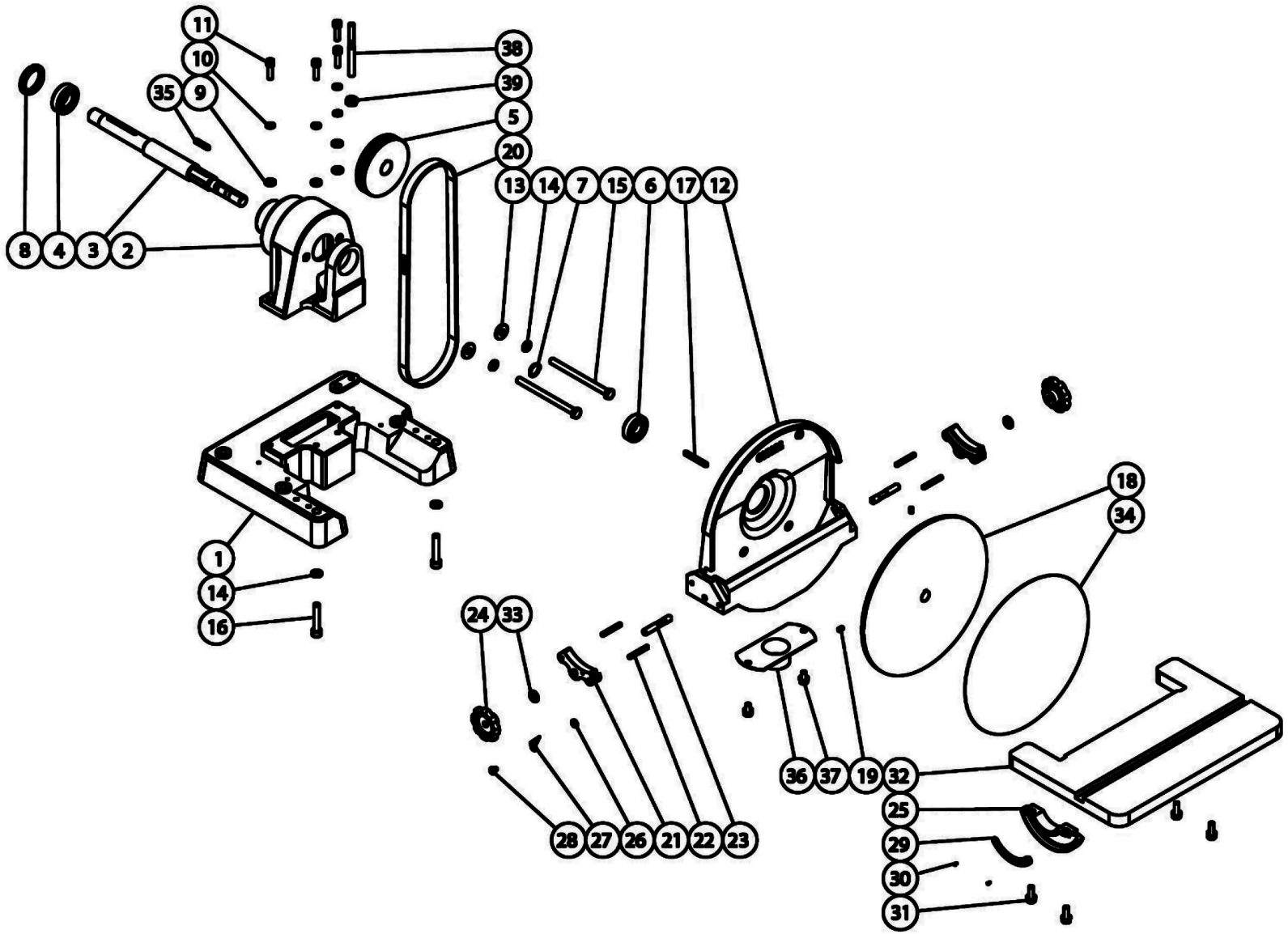
Ref.	Part number	Description	Size	Qty.
1	J64812VS-001	Stand		1
2	TS-2210801	Hex Cap Screw	M10x80	4
3	TS-1550071	Flat Washer	M10	4
4	TS-1540071	Hex Nut	M10	4
5	J-5508444G	Belt Guard Assembly		1
6	TS-2235061	Socket HD Cap Screw	M5x6	4
7	605417	Wire Hose Clamp	2”	1
8	J64812VS-008	Side Cover		1
9	TS-1490021	Hex Cap Screw	M8x16	4
10	J-5508449G	Table		1
11	J-5508432G	Tilting Table		1

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Diagram B - Disc assembly

Original JET assemblies and replacement parts



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Parts List B - Disc assembly

Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	J-5508447G	Base		1
2	J-5508438G	Bearing Housing		1
3	5508441	Drive Shaft		1
4	BB-6205ZZ	Ball Bearing	6205ZZ	1
5	J64812VS-105	Drive Pulley		1
6	BB-6204ZZ	Ball Bearing	6204ZZ	1
7	5051471	Retaining Ring	S20	1
8	5508439	Preload Bushing		1
9	TS-1550061	Flat Washer	M8	4
10	TS-2361081	Lock Washer	M8	4
11	TS-1504061	Socked HD Cap Screw	M8x30	4
12	J-5508453G	Disc Guard		1
13	TS-1550071	Flat Washer	M10	2
14	TS-2361101	Lock Washer	M10	4
15	TS-2210951	Hex Cap Screw	M10x140	2
16	TS-2239551	Socked HD Cap Screw	M10x55	2
17	4200A-042	Key	5x5x55 mm	1
18	5051641	Disc		1
19	TS-1523031	Socket Set Screw	M6x10	4

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Parts List B - Disc assembly (continued)

Original JET assemblies and replacement parts

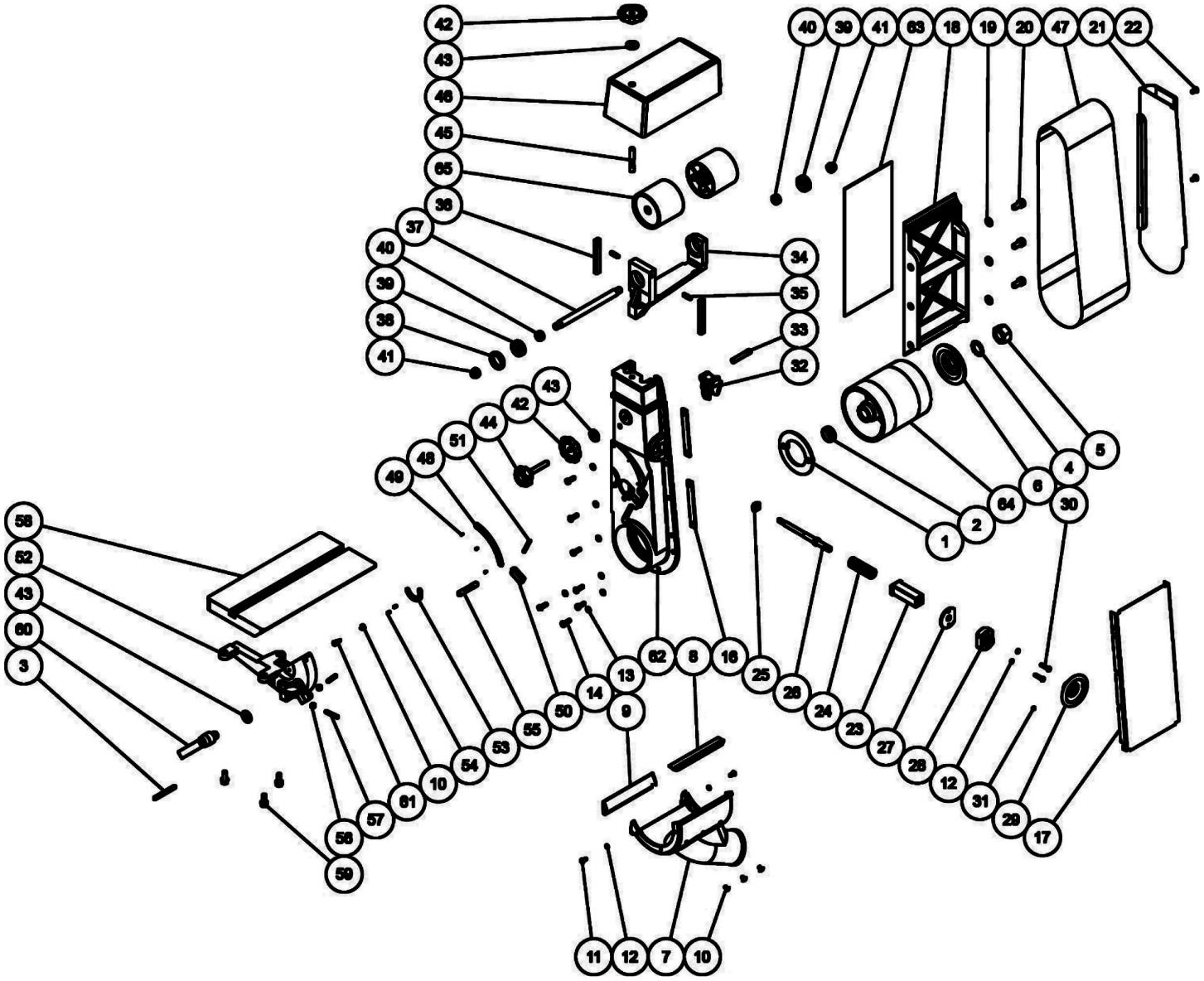
Ref.	Part number	Description	Size	Qty.
20	J64812VS-120	Poly V-Belt	5PK1070	1
21	5508451	Clamp with Pins		2
22	4200A-090	Roll Pin	Ø6x45	4
23	5508462	Stud		2
24	5508450	Hand Knob	M10	2
25	5051681	Trunnion		2
26	TS-1550041	Flat Washer	M6	1
27	5051741	Pointer		1
28	J64812VS-128	Pan Head Screw	M6x8	1
29	5051701	Tilting Table Scale		1
30	5511824	Drive Screw	Ø2x5	2
31	TS-1490041	Hex Cap Screw	M8x25	4
32	J-5508449G	Table		1
33	TS-1550071	Flat Washer	M10	2
34	5051631	Garnet Disc		1
35	5051451	Key	5x5x35 mm	1
36	605415G	Inlet Adaptor	2”	1
37	TS-1490021	Hex Cap Screw	M8x16	2
38	5508446	Stop Pin		1
39	TS-1540071	Hex Nut		1

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Diagram C - Belt assembly

Original JET assemblies and replacement parts



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Parts List C - Belt assembly

Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	5508458	Clamp Ring		1
2	5544728	Drum Spacer	11 mm	1
3	5051421	Key	5x5x70 mm	1
4	9058121	Lock Washer, External Tooth	M24	1
5	J64812VS-205	Hex Nut - Left Thread	M24x18-3	1
6	5051981	Spacer		1
7	J-5508454G	Drive Drum Guard		1
8	5508456	Dust Deflector		1
9	J-5508455G	Deflector Plate		1
10	J64812VS-210	Pan Head Screw	M5x8	4
11	TS-2285121	Pan Head Screw	M5x12	2
12	TS-2361051	Lock Washer	M5	4
13	TS-2361061	Lock Washer	M6	7
14	TS-1482041	Hex Cap Screw	M6x20	7
16	5508463	Clamp Bar		2
17	J-5052121G	Bottom Guard		1
18	J-5508457G	Platen		1
19	TS-2361101	Lock Washer	M10	3
20	TS-1505021	Socket HD Cap Screw	M10x20	3
21	J-5051601AG	Side Guard		1
22	TS-1534042	Pan Head Screw	M6x12	2

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Parts List C - Belt assembly (continued)

Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
23	5051091	Sleeve		1
24	5051081	Spring		1
25	5511833	Square Nut	M10	1
26	5508431	Shaft with Collar		1
27	5051131	Collar		1
28	J-5051151G	Cap		1
29	5051721	Hand Wheel		1
30	J64812VS-230	Pan Head Screw	M5x25	2
31	TS-1523011	Socket Set Screw	M6x6	1
32	5051021	Belt Tension Lever		1
33	5051031	Tension Lever Pin		1
34	J-5508459G	Idler Pin Bracket		1
35	TS-0367061	Roll Pin	1/4 x 1-1/4	2
36	5052001	Block		2
37	5508461	Idler Drum Shaft		1
38	5508460	Bearing Lock Nut		1
39	BB-6202ZZ	Ball Bearing	6202ZZ	2
40	5052061B	Idler Drum Spacer		2
41	TS-2342121	Nylon Lock Hex Nut	M12	2
42	5508450	Hand Knob	M10	2
43	TS-1550071	Flat Washer	M10	3

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Parts List C - Belt assembly (continued)

Original JET assemblies and replacement parts

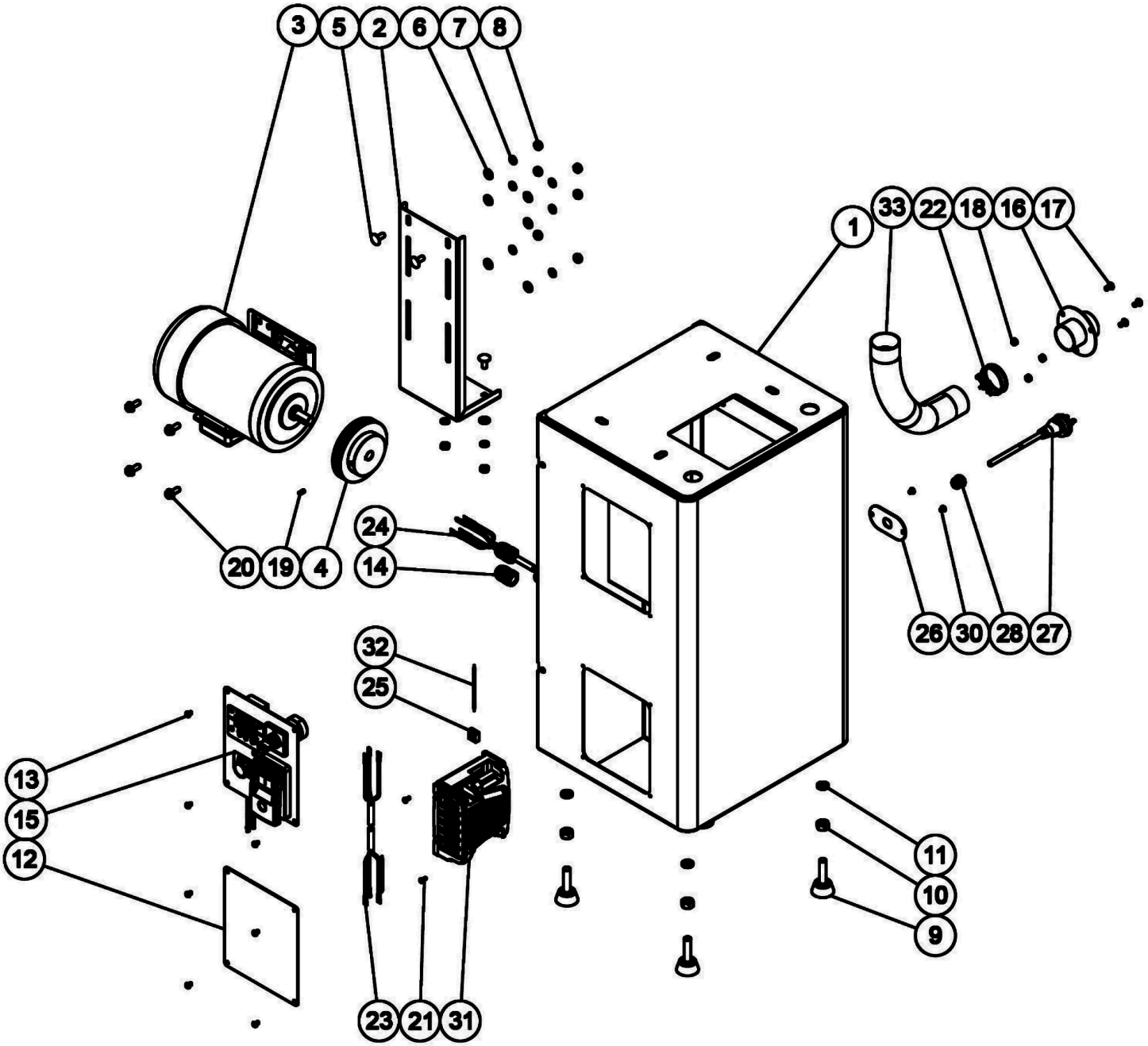
Ref.	Part number	Description	Size	Qty.
44	5508429	Belt Adjustment Knob		1
45	5508462	Stud		1
46	J-5051591AG	Idler Drum Guard		1
47	5051841	Garnet Belt	6” x 48”	1
48	5051351	Tilting Scale		1
49	5511824	Drive Screw	Ø2x5	3
50	5508437	Stop Lock		1
51	5511828	Groove Pin	Ø5x45	1
52	J-5508433G	Trunnion		1
53	5051331	Segment		1
54	5511827	Groove Pin	Ø4x8	2
55	5508435	Stud	M10	1
56	TS-1540041	Hex Nut	M6	2
57	J64812VS-257	Socket Set Screw	M6x40	2
58	J-5508432G	Tilting Table		1
59	TS-1490041	Hex Cap Screw	M8x25	3
60	5508436	Acorn Nut and Handle		1
61	5508434	Pointer		1
62	J-5508427G	Bracket		1
63	J64812VS-263	Graphite Gasket		1
64	5051971A	Drive Drum		1
65	J64812VS-265	Idler Drum		2

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Diagram D - Stand

Original JET assemblies and replacement parts



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Parts List D - Stand

Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	J64812VS-001	Stand		1
2	J64812VS-302	Motor Bracket		1
3	J64812VS-303	Motor	230V, 3Ph	1
4	J64812VS-304	Motor Pulley		1
5	J64812VS-305	Carriage Bolt	M8x20	4
6	TS-1550061	Flat Washer	M8	8
7	TS-2361081	Lock Washer	M8	8
8	TS-1540061	Hex Nut		8
9	5511745	Adjustable Mount		4
10	TS-1540081	Hex Nut	M12	4
11	TS-2360121	Flat Washer	M12	4
12	J64812VS-312	Cover Plate		1
13	TS-2245102	Socket HD Button Screw	M5x8	8
14	J64812VS-314	Strain Relief	PG-13.5	2
15	J64812VS-315	Control Panel Assembly		1
16	605416G	Dust Port	2”	1

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Parts List D - Stand (continued)

Original JET assemblies and replacement parts

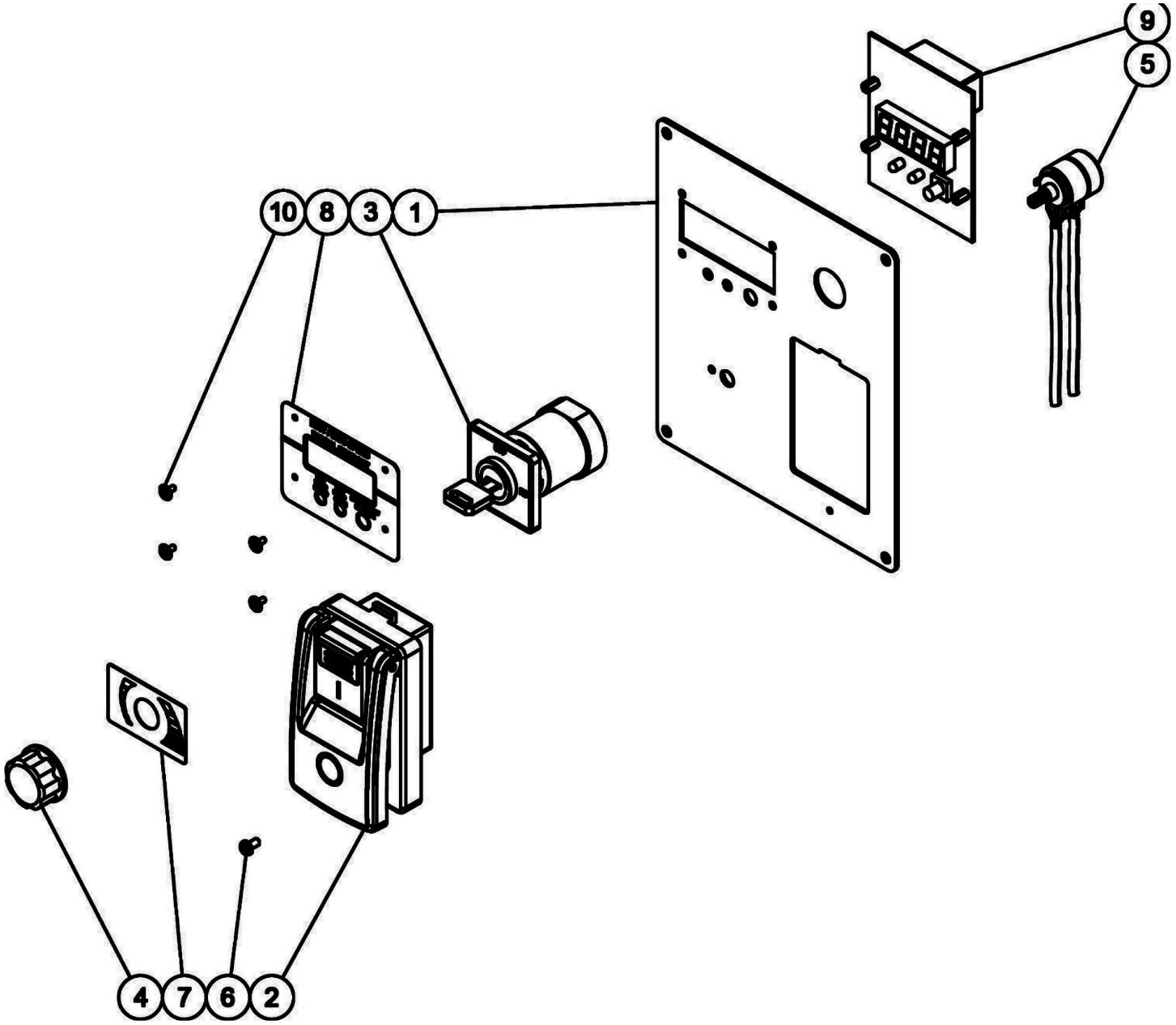
Ref.	Part number	Description	Size	Qty.
17	TS-1534042	Pan Head Screw	M6x12	3
18	TS-1540041	Hex Nut	M6	3
19	TS-1522041	Socket Set Screw	M5x12	1
20	TS-1490031	Hex Cap Screw	M8x20	4
21	TS-1532032	Pan Head Screw	M4x10	2
22	605417	Wire Hose Clamp	2”	1
23	J64812VS-323	Interconnection Cord	14AWG x 3C	1
24	J64812VS-324	Motor Cord	14AWG x 4C	1
25	J64812VS-325	Wire Connector	221-413	1
26	J64812VS-326	Strain Relief Fixed Plate		1
27	J64812VS-327	Power Cord 6-15P Plug installed	14AWG x 3C	1
28	J64812VS-328	Strain Relief	7N-2	1
30	J64812VS-330	Pan Head Screw	M5x6	2
31	J64812VS-331	Inverter	RM6S2-2002E1	1
32	J64812VS-332	Ground Wire	20AWG	1
33	J64812VS-333	Hose	Dia. 2” x L 440 mm	1

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Diagram E - Control panel

Original JET assemblies and replacement parts



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Parts List E - Control panel

Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	J64812VS-401	Control Panel		1
2	J64812VS-402	ON/OFF Switch		1
3	18MWEVS-045-06	Key Switch	A201A	1
4	18MWEVS-041-05	VR Knob		1
5	18MWEVS-041-06	VR Variable Resistor		1
6	TS-2284082	Pan Head Screw	M4X8	1
7	J64812VS-407	Speed Range Label		1
8	J64812VS-408	Speed Display Label		1
9	J64812VS-409	Digital Readout		1
10	TS-1531012	Pan Head Screw	M3x6	4

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